Garant

Left-hand thread through hole machine tap, uncoated, Type: 7/8-12



Order data

Order number	130031 7/8-12
GTIN	4062406037543
Item class	10N

Description

Note:
Delivery time: 35 calendar days
Minimum order quantity: 1 pc.
Special / custom-made product - return not possible
Thread type: UN-LH
Tool material: HSS E
Standard: DIN 376
Threads per inch: 12
Thread ∅: 22.225 mm
Overall length L: 140 mm
Shank ∅ D_s: 18 mm
Shank square ☐: 14.5 mm
Tapping hole ∅: 20.2 mm

Technical description

Tool material	HSS E
Thread pitch	2.117 mm
Overall length L	140 mm
Number of cutting edges Z	3
Number of clamping slots	3
Shank ∅ D_s	18 mm
Thread ∅	22.225 mm
Shank square ☐	14.5 mm

Standard	DIN 376
Tapping hole ∅	20.2 mm
Threads per inch	12
Thread depth	44.45 mm
Thread type	UN-LH
Thread size	7/8-12 UN LH
Coating	uncoated
Flank angle	60 degrees
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap