

Garant
Through hole machine tap, TiN, Type: 3/8-27

Order data

Order number	130035 3/8-27
GTIN	4062406039202
Item class	10N

Description
Note:

Delivery time: 49 calendar days
 Minimum order quantity: 3 pcs.
 Special / custom-made product - return not possible
 Thread type: UNS
 Tool material: HSS E
 Standard: DIN 371
 Threads per inch: 27
 Thread \varnothing : 9.525 mm
 Overall length L: 100 mm
 Shank \varnothing D_s: 10 mm
 Shank square \square : 8 mm
 Tapping hole \varnothing : 8.7 mm

Technical description

Thread depth	19.05 mm
Threads per inch	27
Tapping hole \varnothing	8.7 mm
Tool material	HSS E
Overall length L	100 mm
Standard	DIN 371
Thread \varnothing	9.525 mm
Number of cutting edges Z	3

Shank square <input type="checkbox"/>	8 mm
Shank $\varnothing D_s$	10 mm
Thread pitch	0.94 mm
Number of clamping slots	3
Thread type	UNS
Thread size	3/8-27 UNS
Coating	TiN
Flank angle	60 degrees
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap