

Garant**Through hole machine tap, TiN, Type: 5/8-20****Order data**

Order number	130035 5/8-20
GTIN	4062406039516
Item class	10N

Description**Note:**

Delivery time: 49 calendar days

Minimum order quantity: 2 pcs.

Special / custom-made product - return not possible

Thread type: UN

Tool material: HSS E

Standard: DIN 376

Threads per inch: 20

Thread \varnothing : 15.875 mm

Overall length L: 110 mm

Shank \varnothing D_s: 12 mmShank square \square : 9 mmTapping hole \varnothing : 14.67 mm**Technical description**

Shank square \square	9 mm
Shank \varnothing D _s	12 mm
Number of clamping slots	3
Standard	DIN 376
Tapping hole \varnothing	14.67 mm
Thread depth	31.75 mm
Thread pitch	1.27 mm
Threads per inch	20

Overall length L	110 mm
Tool material	HSS E
Thread Ø	15.875 mm
Number of cutting edges Z	3
Thread type	UN
Thread size	5/8-20 UN
Coating	TiN
Flank angle	60 degrees
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap