

Garant**Through hole machine tap, TiN, Type: 9/16-27****Order data**

Order number	130035 9/16-27
GTIN	4062406039424
Item class	10N

Description**Note:**

Delivery time: 49 calendar days

Minimum order quantity: 2 pcs.

Special / custom-made product - return not possible

Thread type: UNS

Tool material: HSS E

Standard: DIN 376

Threads per inch: 27

Thread Ø: 14.288 mm

Overall length L: 110 mm

Shank Ø D_s: 11 mm

Shank square □: 9 mm

Tapping hole Ø: 13.4 mm

Technical description

Thread pitch	0.94 mm
Number of cutting edges Z	3
Thread depth	28.576 mm
Standard	DIN 376
Tapping hole Ø	13.4 mm
Overall length L	110 mm
Tool material	HSS E
Number of clamping slots	3

Thread Ø	14.288 mm
Threads per inch	27
Shank Ø D _s	11 mm
Shank square □	9 mm
Thread type	UNS
Thread size	9/16-27 UNS
Coating	TiN
Flank angle	60 degrees
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap