Garant

Left-hand thread through hole machine tap, TiN, Type: 3/4-12



Order data

Order number	130036 3/4-12
GTIN	4062406041915
Item class	10N

Description

Note:
Delivery time: 49 calendar days
Minimum order quantity: 2 pcs.
Special / custom-made product - return not possible
Thread type: UN-LH
Tool material: HSS E
Standard: DIN 376
Threads per inch: 12
Thread ∅: 19.05 mm
Overall length L: 125 mm
Shank ∅ D_s: 14 mm
Shank square ☐: 11 mm
Tapping hole ∅: 17 mm

Technical description

Shank ∅ D_s	14 mm
Tapping hole ∅	17 mm
Number of clamping slots	3
Number of cutting edges Z	3
Shank square ☐	11 mm
Overall length L	125 mm
Thread depth	38.1 mm
Threads per inch	12

Tool material	HSS E
Thread pitch	2.117 mm
Thread ∅	19.05 mm
Standard	DIN 376
Thread type	UN-LH
Thread size	3/4-12 UN LH
Coating	TiN
Flank angle	60 degrees
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap