

**Garant**
**Left-hand thread through hole machine tap, TiN, Type: 5/16-18**

**Order data**

Order number	130036 5/16-18
GTIN	4062406041403
Item class	10N

**Description**
**Note:**

Delivery time: 49 calendar days  
 Minimum order quantity: 3 pcs.  
 Special / custom-made product - return not possible  
 Thread type: UNC-LH  
 Tool material: HSS E  
 Standard: DIN 371  
 Threads per inch: 18  
 Thread  $\varnothing$ : 7.938 mm  
 Overall length L: 90 mm  
 Shank  $\varnothing$  D<sub>s</sub>: 8 mm  
 Shank square  $\square$ : 6.2 mm  
 Tapping hole  $\varnothing$ : 6.55 mm

**Technical description**

Thread depth	15.876 mm
Shank square $\square$	6.2 mm
Number of clamping slots	3
Shank $\varnothing$ D <sub>s</sub>	8 mm
Threads per inch	18
Thread pitch	1.411 mm
Tapping hole $\varnothing$	6.55 mm
Tool material	HSS E

Standard	DIN 371
Overall length L	90 mm
Number of cutting edges Z	3
Thread Ø	7.938 mm
Thread type	UNC-LH
Thread size	5/16-18 UNC LH
Coating	TiN
Flank angle	60 degrees
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap