Garant

Left-hand thread through hole machine tap, TiN, Type: 5/8-27



Order data

Order number	130036 5/8-27
GTIN	4062406041731
Item class	10N

Description

Note:
Delivery time: 49 calendar days
Minimum order quantity: 2 pcs.
Special / custom-made product - return not possible
Thread type: UNS-LH
Tool material: HSS E
Standard: DIN 376
Threads per inch: 27
Thread ∅: 15.875 mm
Overall length L: 110 mm
Shank ∅ D_s: 12 mm
Shank square ☐: 9 mm
Tapping hole ∅: 15 mm

Technical description

Overall length L	110 mm
Threads per inch	27
Tapping hole ∅	15 mm
Shank ∅ D_s	12 mm
Shank square ☐	9 mm
Number of clamping slots	3
Thread depth	31.75 mm
Tool material	HSS E

Thread pitch	0.94 mm
Standard	DIN 376
Thread ∅	15.875 mm
Number of cutting edges Z	3
Thread type	UNS-LH
Thread size	5/8-27 UNS LH
Coating	TiN
Flank angle	60 degrees
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap