

Garant
Left-hand thread through hole machine tap, TiN, Type: 7/8-9

Order data

Order number	130036 7/8-9
GTIN	4062406042042
Item class	10N

Description
Note:

Delivery time: 49 calendar days
 Minimum order quantity: 1 pc.
 Special / custom-made product - return not possible
 Thread type: UNC-LH
 Tool material: HSS E
 Standard: DIN 376
 Threads per inch: 9
 Thread \varnothing : 22.225 mm
 Overall length L: 140 mm
 Shank \varnothing D_s: 18 mm
 Shank square \square : 14.5 mm
 Tapping hole \varnothing : 19.34 mm

Technical description

Tapping hole \varnothing	19.34 mm
Standard	DIN 376
Thread \varnothing	22.225 mm
Overall length L	140 mm
Thread depth	44.45 mm
Number of cutting edges Z	3
Number of clamping slots	3
Shank \varnothing D _s	18 mm

Thread pitch	2.822 mm
Shank square <input type="checkbox"/>	14.5 mm
Threads per inch	9
Tool material	HSS E
Thread type	UNC-LH
Thread size	7/8-9 UNC LH
Coating	TiN
Flank angle	60 degrees
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap