

Garant**Blind hole machine tap, uncoated, Type: 0,390-27****Order data**

Order number	130040 0,390-27
GTIN	4062406043735
Item class	10N

Description**Note:**

Delivery time: 35 calendar days

Minimum order quantity: 3 pcs.

Special / custom-made product - return not possible

Thread type: UNS

Tool material: HSS E

Standard: DIN 371

Threads per inch: 27

Thread Ø: 9.906 mm

Overall length L: 100 mm

Shank Ø D_s: 10 mm

Shank square □: 8 mm

Tapping hole Ø: 9 mm

Technical description

Threads per inch	27
Standard	DIN 371
Shank square □	8 mm
Number of clamping slots	3
Thread pitch	0.94 mm
Overall length L	100 mm
Tool material	HSS E
Number of cutting edges Z	3

Shank Ø D _s	10 mm
Thread Ø	9.906 mm
Thread depth	19.812 mm
Tapping hole Ø	9 mm
Thread type	UNS
Thread size	0.390-27
Coating	uncoated
Flank angle	60 degrees
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2.5×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap