

Garant
Left-hand thread blind hole machine tap, uncoated, Type: 0,390-27

Order data

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|--------------|-----------------|
| Order number | 130041 0,390-27 |
| GTIN | 4062406045975 |
| Item class | 10N |

Description
Note:

Delivery time: 35 calendar days
 Minimum order quantity: 3 pcs.
 Special / custom-made product - return not possible
 Thread type: UNS-LH
 Tool material: HSS E
 Standard: DIN 371
 Threads per inch: 27
 Thread \varnothing : 9.906 mm
 Overall length L: 100 mm
 Shank \varnothing D_s: 10 mm
 Shank square \square : 8 mm
 Tapping hole \varnothing : 9 mm

Technical description

| | |
|----------------------------|-----------|
| Overall length L | 100 mm |
| Thread pitch | 0.94 mm |
| Number of cutting edges Z | 3 |
| Number of clamping slots | 3 |
| Tapping hole \varnothing | 9 mm |
| Shank square \square | 8 mm |
| Threads per inch | 27 |
| Thread depth | 19.812 mm |

| | |
|----------------------------------|--|
| Thread Ø | 9.906 mm |
| Shank Ø D _s | 10 mm |
| Tool material | HSS E |
| Standard | DIN 371 |
| Thread type | UNS-LH |
| Thread size | 0.390-27 UNS LH |
| Coating | uncoated |
| Flank angle | 60 degrees |
| Thread standard | ASME B1.1 |
| Tolerance class | 1B |
| Tolerance class | 2B +0.20 |
| Tolerance class | 2B +0.10 |
| Tolerance class | 3B |
| Tolerance class | 2B |
| Tolerance class | 2B +0.05 |
| Taper lead form | C |
| Shank | Plain shank with h9 |
| Through-coolant | no |
| Application for type of drilling | up to 2.5×D for blind holes |
| Cutting direction | left-hand |
| Type of threading tool | Machine tap for conventional machining |
| Colour ring | without |
| Type of product | Tap |