

Garant
Left-hand thread blind hole machine tap, uncoated, Type: 1-16

Order data

Order number	130041 1-16
GTIN	4062406046606
Item class	10N

Description
Note:

Delivery time: 35 calendar days
 Minimum order quantity: 1 pc.
 Special / custom-made product - return not possible
 Thread type: UN-LH
 Tool material: HSS E
 Standard: DIN 376
 Threads per inch: 16
 Thread \varnothing : 25.4 mm
 Overall length L: 160 mm
 Shank \varnothing D_s: 20 mm
 Shank square \square : 16 mm
 Tapping hole \varnothing : 23.9 mm

Technical description

Standard	DIN 376
Number of clamping slots	4
Thread depth	50.8 mm
Overall length L	160 mm
Number of cutting edges Z	4
Tapping hole \varnothing	23.9 mm
Tool material	HSS E
Thread pitch	1.588 mm

Threads per inch	16
Shank $\varnothing D_s$	20 mm
Thread \varnothing	25.4 mm
Shank square \square	16 mm
Thread type	UN-LH
Thread size	1-16 UN LH
Coating	uncoated
Flank angle	60 degrees
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2.5×D for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap