

**Garant**
**Left-hand thread blind hole machine tap, uncoated, Type: 13/16-16**

**Order data**

Order number	130041 13/16-16
GTIN	4062406046422
Item class	10N

**Description**
**Note:**

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UN-LH

Tool material: HSS E

Standard: DIN 376

Threads per inch: 16

Thread  $\varnothing$ : 20.638 mm

Overall length L: 140 mm

Shank  $\varnothing$  D<sub>s</sub>: 18 mm

Shank square  $\square$ : 14.5 mm

Tapping hole  $\varnothing$ : 19.1 mm

**Technical description**

Standard	DIN 376
Thread $\varnothing$	20.638 mm
Threads per inch	16
Tapping hole $\varnothing$	19.1 mm
Tool material	HSS E
Number of cutting edges Z	4
Thread pitch	1.588 mm
Overall length L	140 mm

Shank square □	14.5 mm
Number of clamping slots	4
Thread depth	41.276 mm
Shank Ø D <sub>s</sub>	18 mm
Thread type	UN-LH
Thread size	13/16-16 UN LH
Coating	uncoated
Flank angle	60 degrees
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2.5×D for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap