

Garant**Left-hand thread blind hole machine tap, uncoated, Type: 2-4,5****Order data**

Order number	130041 2-4,5
GTIN	4062406047672
Item class	10N

Description**Note:**

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UNC-LH

Tool material: HSS E

Standard: DIN 376

Thread \varnothing : 50.8 mm

Overall length L: 250 mm

Shank \varnothing D_s: 40 mmShank square \square : 32 mmTapping hole \varnothing : 45.03 mm**Technical description**

Shank square \square	32 mm
Tool material	HSS E
Number of clamping slots	4
Overall length L	250 mm
Thread \varnothing	50.8 mm
Standard	DIN 376
Thread depth	101.6 mm
Tapping hole \varnothing	45.03 mm

Shank $\varnothing D_s$	40 mm
Thread pitch	5.644 mm
Number of cutting edges Z	4
Thread type	UNC-LH
Thread size	2-4,5 UNC LH
Coating	uncoated
Flank angle	60 degrees
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2.5×D for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap