

Garant
Left-hand thread blind hole machine tap, uncoated, Type: 7/8-27

Order data

Order number	130041 7/8-27
GTIN	4062406046446
Item class	10N

Description
Note:

Delivery time: 35 calendar days
 Minimum order quantity: 1 pc.
 Special / custom-made product - return not possible
 Thread type: UNS-LH
 Tool material: HSS E
 Standard: DIN 376
 Threads per inch: 27
 Thread \varnothing : 22.225 mm
 Overall length L: 140 mm
 Shank $\varnothing D_s$: 18 mm
 Shank square \square : 14.5 mm
 Tapping hole \varnothing : 21.4 mm

Technical description

Thread \varnothing	22.225 mm
Standard	DIN 376
Shank square \square	14.5 mm
Shank $\varnothing D_s$	18 mm
Number of cutting edges Z	4
Threads per inch	27
Thread depth	44.45 mm
Overall length L	140 mm

Tool material	HSS E
Thread pitch	0.94 mm
Number of clamping slots	4
Tapping hole Ø	21.4 mm
Thread type	UNS-LH
Thread size	7/8-27 UNS LH
Coating	uncoated
Flank angle	60 degrees
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2.5×D for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap