

**Garant**
**Blind hole machine tap, TiN, Type: 1-12**

**Order data**

Order number	130045 1-12
GTIN	4062406048860
Item class	10N

**Description**
**Note:**

Delivery time: 49 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UNF

Tool material: HSS E

Standard: DIN 376

Threads per inch: 12

Thread Ø: 25.4 mm

Overall length L: 160 mm

Shank Ø D<sub>s</sub>: 20 mm

Shank square □: 16 mm

Tapping hole Ø: 23.25 mm

**Technical description**

Tool material	HSS E
Thread depth	50.8 mm
Overall length L	160 mm
Number of clamping slots	4
Tapping hole Ø	23.25 mm
Thread pitch	2.117 mm
Threads per inch	12
Thread Ø	25.4 mm

Shank square □	16 mm
Standard	DIN 376
Number of cutting edges Z	4
Shank Ø D <sub>s</sub>	20 mm
Thread type	UNF
Thread size	1-12 UNF
Coating	TiN
Flank angle	60 degrees
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2.5×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap