

**Garant**
**Blind hole machine tap, TiN, Type: 1/2-28**

**Order data**

Order number	130045 1/2-28
GTIN	4062406048297
Item class	10N

**Description**
**Note:**

Delivery time: 49 calendar days  
 Minimum order quantity: 2 pcs.  
 Special / custom-made product - return not possible  
 Thread type: UNEF  
 Tool material: HSS E  
 Standard: DIN 376  
 Threads per inch: 28  
 Thread  $\varnothing$ : 12.7 mm  
 Overall length L: 110 mm  
 Shank  $\varnothing$  D<sub>s</sub>: 11 mm  
 Shank square  $\square$ : 9 mm  
 Tapping hole  $\varnothing$ : 11.8 mm

**Technical description**

Thread pitch	0.907 mm
Thread $\varnothing$	12.7 mm
Shank square $\square$	9 mm
Tapping hole $\varnothing$	11.8 mm
Standard	DIN 376
Tool material	HSS E
Thread depth	25.4 mm
Number of clamping slots	3

Number of cutting edges Z	3
Overall length L	110 mm
Threads per inch	28
Shank $\varnothing D_s$	11 mm
Thread type	UNEF
Thread size	1/2-28 UNEF
Coating	TiN
Flank angle	60 degrees
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2.5×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap