

**Garant**
**Blind hole machine tap, TiN, Type: 15/16-12**

**Order data**

Order number	130045 15/16-12
GTIN	4062406048792
Item class	10N

**Description**
**Note:**

Delivery time: 49 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UN

Tool material: HSS E

Standard: DIN 376

Threads per inch: 12

Thread  $\varnothing$ : 23.812 mm

Overall length L: 160 mm

Shank  $\varnothing$  D<sub>s</sub>: 18 mm

Shank square  $\square$ : 14.5 mm

Tapping hole  $\varnothing$ : 21.8 mm

**Technical description**

Number of cutting edges Z	4
Thread depth	47.624 mm
Shank square $\square$	14.5 mm
Tapping hole $\varnothing$	21.8 mm
Thread pitch	2.117 mm
Shank $\varnothing$ D <sub>s</sub>	18 mm
Overall length L	160 mm
Standard	DIN 376

Thread Ø	23.812 mm
Number of clamping slots	4
Threads per inch	12
Tool material	HSS E
Thread type	UN
Thread size	15/16-12 UN
Coating	TiN
Flank angle	60 degrees
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2.5×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap