

Garant**Left-hand thread blind hole machine tap, TiN, Type: 1/2-13****Order data**

Order number	130046 1/2-13
GTIN	4062406050603
Item class	10N

Description**Note:**

Delivery time: 49 calendar days

Minimum order quantity: 2 pcs.

Special / custom-made product - return not possible

Thread type: UNC-LH

Tool material: HSS E

Standard: DIN 376

Threads per inch: 13

Thread Ø: 12.7 mm

Overall length L: 110 mm

Shank Ø D_s: 11 mm

Shank square □: 9 mm

Tapping hole Ø: 10.73 mm

Technical description

Thread pitch	1.953 mm
Number of cutting edges Z	3
Overall length L	110 mm
Standard	DIN 376
Threads per inch	13
Shank square □	9 mm
Tool material	HSS E
Thread Ø	12.7 mm

Tapping hole Ø	10.73 mm
Shank Ø D _s	11 mm
Thread depth	25.4 mm
Number of clamping slots	3
Thread type	UNC-LH
Thread size	1/2-13 UNC LH
Coating	TiN
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2.5×D for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap