

**Garant**
**Left-hand thread blind hole machine tap, TiN, Type: 1/2-20**

**Order data**

Order number	130046 1/2-20
GTIN	4062406050566
Item class	10N

**Description**
**Note:**

Delivery time: 49 calendar days

Minimum order quantity: 2 pcs.

Special / custom-made product - return not possible

Thread type: UNF-LH

Tool material: HSS E

Standard: DIN 376

Threads per inch: 20

Thread Ø: 12.7 mm

Overall length L: 110 mm

Shank Ø D<sub>s</sub>: 11 mm

Shank square □: 9 mm

Tapping hole Ø: 11.5 mm

**Technical description**

Shank Ø D <sub>s</sub>	11 mm
Thread Ø	12.7 mm
Overall length L	110 mm
Number of cutting edges Z	3
Number of clamping slots	3
Thread pitch	1.27 mm
Standard	DIN 376
Thread depth	25.4 mm

Threads per inch	20
Tool material	HSS E
Tapping hole $\varnothing$	11.5 mm
Shank square $\square$	9 mm
Thread type	UNF-LH
Thread size	1/2-20 UNF LH
Coating	TiN
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2.5×D for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap