

Garant
Left-hand thread blind hole machine tap, TiN, Type: 3/8-27

Order data

Order number	130046 3/8-27
GTIN	4062406050405
Item class	10N

Description
Note:

Delivery time: 49 calendar days
 Minimum order quantity: 3 pcs.
 Special / custom-made product - return not possible
 Thread type: UNS-LH
 Tool material: HSS E
 Standard: DIN 371
 Threads per inch: 27
 Thread \varnothing : 9.525 mm
 Overall length L: 100 mm
 Shank \varnothing D_s: 10 mm
 Shank square \square : 8 mm
 Tapping hole \varnothing : 8.7 mm

Technical description

Tool material	HSS E
Standard	DIN 371
Number of clamping slots	3
Thread \varnothing	9.525 mm
Shank square \square	8 mm
Thread pitch	0.94 mm
Shank \varnothing D _s	10 mm
Number of cutting edges Z	3

Tapping hole Ø	8.7 mm
Overall length L	100 mm
Threads per inch	27
Thread depth	19.05 mm
Thread type	UNS-LH
Thread size	3/8-27 UNS LH
Coating	TiN
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2.5×D for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap