

Garant
Machine tap for through holes and blind holes, uncoated, Type: 4-4

Order data

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|--------------|---------------|
| Order number | 130050 4-4 |
| GTIN | 4062406053048 |
| Item class | 10N |

Description
Note:

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UNC

Tool material: HSS

Threads per inch: 4

Thread \varnothing : 101.6 mm

Overall length L: 180 mm

Shank \varnothing D_s: 56 mm

Shank square \square : 44 mm

Tapping hole \varnothing : 95.11 mm

Technical description

| | |
|----------------------------|----------|
| Number of clamping slots | 12 |
| Thread depth | 152.4 mm |
| Thread \varnothing | 101.6 mm |
| Tapping hole \varnothing | 95.11 mm |
| Tool material | HSS |
| Shank square \square | 44 mm |
| Thread pitch | 6.35 mm |
| Threads per inch | 4 |

| | |
|----------------------------------|---|
| Overall length L | 180 mm |
| Shank $\varnothing D_s$ | 56 mm |
| Number of cutting edges Z | 12 |
| Thread type | UNC |
| Thread size | 4-4 UNC |
| Coating | uncoated |
| Flank angle | 60 degrees |
| Thread standard | ASME B1.1 |
| Tolerance class | 1B |
| Tolerance class | 2B +0.20 |
| Tolerance class | 2B +0.10 |
| Tolerance class | 3B |
| Tolerance class | 2B |
| Tolerance class | 2B +0.05 |
| Taper lead form | C |
| Shank | Plain shank with h9 |
| Through-coolant | no |
| Application for type of drilling | up to 1.5xD for blind holes and through holes |
| Cutting direction | right-hand |
| Type of threading tool | Machine tap for conventional machining |
| Colour ring | without |
| Type of product | Tap |