

Garant
Machine tap for through holes and blind holes, uncoated, Type: 5-12

Order data

Order number	130050 5-12
GTIN	4062406053277
Item class	10N

Description
Note:

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UN

Tool material: HSS

Threads per inch: 12

Thread \varnothing : 127 mm

Overall length L: 180 mm

Shank \varnothing D_s: 56 mm

Shank square \square : 44 mm

Tapping hole \varnothing : 125 mm

Technical description

Shank \varnothing D _s	56 mm
Overall length L	180 mm
Thread \varnothing	127 mm
Tool material	HSS
Tapping hole \varnothing	125 mm
Threads per inch	12
Thread pitch	2.117 mm
Thread depth	190.5 mm

Number of clamping slots	12
Shank square □	44 mm
Number of cutting edges Z	12
Thread type	UN
Thread size	5-12 UN
Coating	uncoated
Flank angle	60 degrees
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 1.5×D for blind holes and through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap