

**Garant**
**Left-hand thread through hole and blind hole machine tap, uncoated, Type: 4-10**

**Order data**

Order number	130051 4-10
GTIN	4062406054151
Item class	10N

**Description**
**Note:**

Delivery time: 35 calendar days  
 Minimum order quantity: 1 pc.  
 Special / custom-made product - return not possible  
 Thread type: UNS-LH  
 Tool material: HSS  
 Threads per inch: 10  
 Thread  $\varnothing$ : 101.6 mm  
 Overall length L: 180 mm  
 Shank  $\varnothing$  D<sub>s</sub>: 56 mm  
 Shank square  $\square$ : 44 mm  
 Tapping hole  $\varnothing$ : 99.3 mm

**Technical description**

Shank $\varnothing$ D <sub>s</sub>	56 mm
Thread $\varnothing$	101.6 mm
Number of clamping slots	12
Thread pitch	2.54 mm
Shank square $\square$	44 mm
Threads per inch	10
Tool material	HSS

Tapping hole Ø	99.3 mm
Thread depth	152.4 mm
Number of cutting edges Z	12
Overall length L	180 mm
Thread type	UNS-LH
Thread size	4-10 UNS LH
Coating	uncoated
Flank angle	60 degrees
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 1.5×D for blind holes and through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap