

Garant**Left-hand thread through hole and blind hole machine tap, TiN, Type: 3-18****Order data**

Order number	130056 3-18
GTIN	4062406055998
Item class	10N

Description**Note:**

Delivery time: 49 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UNS-LH

Tool material: HSS

Threads per inch: 18

Thread Ø: 76.2 mm

Overall length L: 160 mm

Shank Ø D_s: 50 mm

Shank square □: 39 mm

Tapping hole Ø: 75 mm

Technical description

Shank Ø D _s	50 mm
Number of clamping slots	8
Overall length L	160 mm
Thread Ø	76.2 mm
Thread pitch	1.411 mm
Tapping hole Ø	75 mm
Number of cutting edges Z	8
Threads per inch	18

Shank square ☐	39 mm
Tool material	HSS
Thread depth	114.3 mm
Thread type	UNS-LH
Thread size	3-18 UNS LH
Coating	TiN
Flank angle	60 degrees
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 1.5×D for blind holes and through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap