

Hand tap set, uncoated, M: M1,2



Order data

Order number	130150 M1,2
GTIN	4045197065223
Item class	11G

Description

Version:

Set of three, consisting of taper, second, and plug tap.

Size M2.3 and M2.6 to old DIN profile.

Thread type: M Tool material: HSS Standard: DIN 352

Thread pitch: 0.25 mm Overall length L: 25 mm Shank Ø D₅: 2.5 mm Shank square □: 2.1 mm Tapping hole Ø: 0.95 mm

Tolerance class: ISO 14H

Technical description

Thread pitch	0.25 mm
Tapping hole Ø	0.95 mm
Thread Ø	1.2 mm
Standard	DIN 352
Shank Ø D _s	2.5 mm
Overall length L	25 mm

Shank square □	2.1 mm
Tolerance class	ISO 1 4H
Tool material	HSS
Thread depth	2.4 mm
Thread type	M
Thread size	M1.2
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	A
Taper lead form	D
Taper lead form	С
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for blind holes and through holes
Cutting direction	right-hand
Type of threading tool	Hand tap
Colour ring	without
Type of product	Тар