

Garant
Hand tap, single Taper tap, uncoated, M: M22

Order data

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|--------------|---------------|
| Order number | 130410 M22 |
| GTIN | 4062406088583 |
| Item class | 11G |

Description
Version:

3-piece set, **consisting of taper, second, and plug tap. Taper tap with long pilot.**

Thread type: M

Tool material: HSS E

Standard: DIN 352

Tolerance class: ISO 2 6H

Thread pitch: 2.5 mm

Overall length L: 100 mm

Shank $\varnothing D_s$: 18 mm

Shank square \square : 14.5 mm

Tapping hole \varnothing : 19.5 mm

Technical description

| | |
|----------------------------|---------|
| Tapping hole \varnothing | 19.5 mm |
| Overall length L | 100 mm |
| Tool material | HSS E |
| Thread \varnothing | 22 mm |
| Thread depth | 66 mm |
| Shank $\varnothing D_s$ | 18 mm |
| Thread type | M |
| Thread pitch | 2.5 mm |
| Number of cutting edges Z | 3 |

| | |
|---------------------------------------|---|
| Shank square <input type="checkbox"/> | 14.5 mm |
| Standard | DIN 352 |
| Number of clamping slots | 3 |
| Tolerance class | ISO 2 6H |
| Thread size | M22 |
| Coating | uncoated |
| Flank angle | 60 degrees |
| Thread standard | DIN 13 |
| Taper lead form | A |
| Shank | Plain shank with h9 |
| Through-coolant | no |
| Application for type of drilling | up to 3×D for blind holes and through holes |
| Cutting direction | right-hand |
| Type of threading tool | Hand tap |
| Colour ring | without |
| Type of product | Tap |