

Garant**Hand tap set, left-hand thread, uncoated, M-LH: M12****Order data**

Order number	130460 M12
GTIN	4062406398149
Item class	11G

Description**Version:**

Set of three, **consisting of taper, second, and plug tap.**

Application:

For metric left-hand thread to DIN13.

Thread type: M-LH

Tool material: HSS

Standard: DIN 352

Tolerance class: ISO 2 6H

Thread pitch: 1.75 mm

Overall length L: 75 mm

Shank Ø D_s: 9 mm

Shank square □: 7 mm

Tapping hole Ø: 10.2 mm

Technical description

Thread Ø	12 mm
Tolerance class	ISO 2 6H
Shank square □	7 mm
Overall length L	75 mm

Thread size	M12
Tool material	HSS
Thread depth	36 mm
Shank Ø D _s	9 mm
Thread type	M-LH
Thread pitch	1.75 mm
Standard	DIN 352
Tapping hole Ø	10.2 mm
Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	D
Taper lead form	C
Taper lead form	A
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for blind holes and through holes
Cutting direction	left-hand
Type of threading tool	Hand tap
Colour ring	without
Type of product	Tap