

Garant
Individual trapezoidal hand tap Taper tap, uncoated, Tr: TR14X4

Order data

Order number	130770 TR14X4
GTIN	4062406087623
Item class	11G

Description
Version:

 3-piece set, **consisting of taper, second, and plug tap.**

- **Taper tap with long pilot pin**
- **Plug tap tolerance H7**

Note:
Tool unsuitable for reversing out.

Thread pitch: 4 mm

Overall length L: 130 mm

 Shank Ø D_s: 9 mm

Shank square □: 7 mm

Tapping hole Ø: 10.25 mm

Technical description

Tapping hole Ø	10.25 mm
Shank square □	7 mm
Shank Ø D _s	9 mm
Number of clamping slots	3
Thread pitch	4 mm
Number of cutting edges Z	3
Overall length L	130 mm
Thread size	14
Coating	uncoated

Thread type	TR
Flank angle	30 degrees
Tool material	HSS E
Standard	Manufacturer's standard
Tolerance class	DIN 103 7H
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 1.5×D for through holes
Cutting direction	right-hand
Type of threading tool	Hand tap
Type of product	Tap