

Garant**Individual trapezoidal hand tap Second tap, uncoated, Tr: TR16X4****Order data**

Order number	130780 TR16X4
GTIN	4062406087739
Item class	11G

Description**Version:**

3-piece set, **consisting of taper, second, and plug tap.**

- **Taper tap with long pilot pin**
- **Plug tap tolerance H7**

Note:

Tool unsuitable for reversing out.

Thread pitch: 4 mm

Overall length L: 140 mm

Shank Ø D_s: 11 mm

Shank square □: 9 mm

Tapping hole Ø: 12.25 mm

Technical description

Number of clamping slots	3
Number of cutting edges Z	3
Shank square □	9 mm
Tapping hole Ø	12.25 mm
Overall length L	140 mm
Shank Ø D _s	11 mm
Thread pitch	4 mm
Thread size	16
Coating	uncoated

Thread type	TR
Flank angle	30 degrees
Tool material	HSS E
Standard	Manufacturer's standard
Tolerance class	DIN 103 7H
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 1.5×D for through holes
Cutting direction	right-hand
Type of threading tool	Hand tap
Colour ring	without
Type of product	Tap