

## Tap bit, vaporised, M: M5



## **Order data**

Order number	130990 M5
GTIN	4062406281243
Item class	12H

## **Description**

#### **Version:**

With 1/4 inch hexagon shank to DIN 3126 C 6.3.

## **Application:**

Ideal for repair and assembly work in mobile situations. Application for type of drilling: up to 1.5×D for through holes

Standard: Manufacturer's standard

Thread standard: DIN 13 Taper lead form: B

Cutting direction: right-hand Type of threading tool: Hand tap

Thread pitch: 0.8 mm

Overall length L tap bit: 34 mm Thread length  $L_c$  tap bit: 14 mm Recess  $\varnothing$  D<sub>1</sub> tap bit: 3.9 mm Tapping hole  $\varnothing$ : 4.2 mm

## **Technical description**

Overall length L tap bit	34 mm
Thread length L <sub>c</sub> tap bit	14 mm
Recess Ø D₁ tap bit	3.9 mm
Thread standard	DIN 13
Tapping hole Ø	4.2 mm



Thread pitch	0.8 mm
Cutting direction	right-hand
Taper lead form	В
Standard	Manufacturer's standard
Type of threading tool	Hand tap
Coating	vaporised
Thread type	M
Tool material	HSS
Tolerance class	ISO 2 6H
Flank angle	60 degrees
Application for type of drilling	up to 1.5×D for through holes
Type of product	Тар

# **Accessories**

Tap bits set with coupling shank for metric threads M3-10	130995 M3-10
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