

**Tap bit, vaporised, M: M8****Order data**

Order number	130990 M8
GTIN	4062406281267
Item class	12H

Description**Version:**

With 1/4 inch hexagon shank to DIN 3126 C 6.3.

Application:

Ideal for repair and assembly work in mobile situations.

Application for type of drilling: up to 1.5×D for through holes

Standard: Manufacturer's standard

Thread standard: DIN 13

Taper lead form: B

Cutting direction: right-hand

Type of threading tool: Hand tap

Thread pitch: 1.25 mm

Overall length L tap bit: 40 mm

Thread length L_c tap bit: 18 mm

Recess Ø D₁ tap bit: 5.9 mm

Tapping hole Ø: 6.8 mm

Technical description

Recess Ø D ₁ tap bit	5.9 mm
Thread length L _c tap bit	18 mm
Overall length L tap bit	40 mm
Thread standard	DIN 13
Tapping hole Ø	6.8 mm

Thread pitch	1.25 mm
Type of threading tool	Hand tap
Taper lead form	B
Cutting direction	right-hand
Standard	Manufacturer's standard
Coating	vaporised
Thread type	M
Tool material	HSS
Tolerance class	ISO 2 6H
Flank angle	60 degrees
Application for type of drilling	up to 1.5×D for through holes
Type of product	Tap

Accessories

Tap bits set with coupling shank for metric threads M3-10	130995 M3-10
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