

Garant
GARANT Master Tap INOX machine tap HSS-E-PM IC / Form B 6HX, TiAlN, M: M8

Order data

Order number	132190 M8
GTIN	4062406080860
Item class	11I

Description
Version:

With internal coolant supply

High-performance tap, specially developed for **good process reliability in stainless and acid-resistant steels** and **duplex materials**.

- **HSS-E-PM tool material for maximum wear resistance**
- **The latest generation of TiAlN multi-layer coating**
- **Parameterised flute geometry for optimum chip formation and torsional rigidity**

Standard:

With internal coolant supply

GARANT Master Tap INOX:

powerful tap, specially developed for **tapping to high process reliability in rust-resistant and acid-resistant steels** and also **duplex materials**.

- **HSS-E-PM tool material for a high degree of wear resistance**
- **The latest generation of TiAlN multi-layer coating**
- **Parameterised chip flute geometry for optimum chip formation and torsional stiffness**

Thread type: M

Tool material: HSS E PM

Standard: DIN 371

Tolerance class: ISO 2X 6HX

Thread pitch: 1.25 mm

Overall length L: 90 mm

Shank Ø D_s: 8 mm

Shank square □: 6.2 mm

Tapping hole Ø: 6.8 mm

Technical description

Tolerance class	ISO 2X 6HX
Overall length L	90 mm
Shank Ø D _s	8 mm
Thread type	M
Shank square □	6.2 mm
Thread Ø	8 mm
Number of cutting edges Z	3
Tapping hole Ø	6.8 mm
Thread pitch	1.25 mm
Tool material	HSS E PM
Thread depth	24 mm
Standard	DIN 371
Number of clamping slots	3
Thread size	M8
Coating	TiAlN
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	yes
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	blue
Series	GARANT Master Tap
Type of product	Tap