



HOLEX Pro Tap machine tap HSS-E, TiN, M: M10



Order data

Order number	132680 M10
GTIN	4062406373870
Item class	12I

Description

Version:

Spiral point with oil grooves.

Guide section with oil grooves, but without chip flutes.

HOLEX Pro Tap general-purpose tap.

Sturdy design suitable for a wide spectrum of materials.

Improved HSS-E tool material with low-friction TiN coating. Tolerance class: ISO 2 6H

Thread type: M

Tool material: HSS E

Standard: DIN 371

Tolerance class: ISO 2 6H

Thread pitch: 1.5 mm

Overall length L: 100 mm

Shank $\varnothing D_s$: 10 mm

Shank square \square : 8 mm

Tapping hole \varnothing : 8.5 mm

Technical description

Overall length L	100 mm
Tolerance class	ISO 2 6H
Thread depth	30 mm
Standard	DIN 371
Thread pitch	1.5 mm
Tapping hole \varnothing	8.5 mm

Thread type	M
Number of clamping slots	3
Shank $\varnothing D_s$	10 mm
Shank square \square	8 mm
Thread \varnothing	10 mm
Thread size	M10
Number of cutting edges Z	3
Tool material	HSS E
Coating	TiN
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	green
Series	HOLEX Pro Tap
Type of product	Tap