



## HOLEX Pro Tap machine tap HSS-E, TiN, M: M12



### Order data

Order number	132680 M12
GTIN	4062406373887
Item class	12I

### Description

#### Version:

**Spiral point with oil grooves.**

**Guide section with oil grooves,** but without chip flutes.

**HOLEX Pro Tap general-purpose tap.**

Sturdy design suitable for a wide spectrum of materials.

**Improved HSS-E tool material with low-friction TiN coating. Tolerance class: ISO 2 6H**

Thread type: M

Tool material: HSS E

Standard: DIN 376

Tolerance class: ISO 2 6H

Thread pitch: 1.75 mm

Overall length L: 110 mm

Shank  $\varnothing D_s$ : 9 mm

Shank square  $\square$ : 7 mm

Tapping hole  $\varnothing$ : 10.2 mm

### Technical description

Tolerance class	ISO 2 6H
Overall length L	110 mm
Tapping hole $\varnothing$	10.2 mm
Number of clamping slots	4
Thread depth	36 mm
Thread size	M12

Shank square □	7 mm
Number of cutting edges Z	4
Thread Ø	12 mm
Tool material	HSS E
Standard	DIN 376
Thread type	M
Thread pitch	1.75 mm
Shank Ø D <sub>s</sub>	9 mm
Coating	TiN
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	green
Series	HOLEX Pro Tap
Type of product	Tap