



HOLEX Pro Tap machine tap HSS-E, TiN, M: M14



Order data

Order number	132680 M14
GTIN	4062406373894
Item class	12I

Description

Version:

Spiral point with oil grooves.

Guide section with oil grooves, but without chip flutes.

HOLEX Pro Tap general-purpose tap.

Sturdy design suitable for a wide spectrum of materials.

Improved HSS-E tool material with low-friction TiN coating. Tolerance class: ISO 2 6H

Thread type: M

Tool material: HSS E

Standard: DIN 376

Tolerance class: ISO 2 6H

Thread pitch: 2 mm

Overall length L: 110 mm

Shank $\varnothing D_s$: 11 mm

Shank square \square : 9 mm

Tapping hole \varnothing : 12 mm

Technical description

Tolerance class	ISO 2 6H
Standard	DIN 376
Thread type	M
Overall length L	110 mm
Thread size	M14
Shank square \square	9 mm

Number of clamping slots	4
Tapping hole Ø	12 mm
Thread Ø	14 mm
Thread depth	42 mm
Thread pitch	2 mm
Tool material	HSS E
Number of cutting edges Z	4
Shank Ø D _s	11 mm
Coating	TiN
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	green
Series	HOLEX Pro Tap
Type of product	Tap