



HOLEX Pro Tap machine tap HSS-E, TiN, M: M16



Order data

Order number	132680 M16
GTIN	4062406373900
Item class	12I

Description

Version:

Spiral point with oil grooves.

Guide section with oil grooves, but without chip flutes.

HOLEX Pro Tap general-purpose tap.

Sturdy design suitable for a wide spectrum of materials.

Improved HSS-E tool material with low-friction TiN coating. Tolerance class: ISO 2 6H

Thread type: M

Tool material: HSS E

Standard: DIN 376

Tolerance class: ISO 2 6H

Thread pitch: 2 mm

Overall length L: 110 mm

Shank $\varnothing D_s$: 12 mm

Shank square \square : 9 mm

Tapping hole \varnothing : 14 mm

Technical description

Thread depth	48 mm
Tolerance class	ISO 2 6H
Standard	DIN 376
Tapping hole \varnothing	14 mm
Thread \varnothing	16 mm
Number of cutting edges Z	4

Shank square <input type="checkbox"/>	9 mm
Thread size	M16
Shank $\varnothing D_s$	12 mm
Number of clamping slots	4
Thread type	M
Overall length L	110 mm
Tool material	HSS E
Thread pitch	2 mm
Coating	TiN
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	green
Series	HOLEX Pro Tap
Type of product	Tap