



HOLEX Pro Tap machine tap HSS-E, TiN, M: M20



Order data

Order number	132680 M20
GTIN	4062406373917
Item class	12I

Description

Version:

Spiral point with oil grooves.

Guide section with oil grooves, but without chip flutes.

HOLEX Pro Tap general-purpose tap.

Sturdy design suitable for a wide spectrum of materials.

Improved HSS-E tool material with low-friction TiN coating. Tolerance class: ISO 2 6H

Thread type: M

Tool material: HSS E

Standard: DIN 376

Tolerance class: ISO 2 6H

Thread pitch: 2.5 mm

Overall length L: 140 mm

Shank $\varnothing D_s$: 16 mm

Shank square \square : 12 mm

Tapping hole \varnothing : 17.5 mm

Technical description

Overall length L	140 mm
Number of clamping slots	4
Standard	DIN 376
Thread pitch	2.5 mm
Tapping hole \varnothing	17.5 mm
Shank square \square	12 mm

Thread size	M20
Tool material	HSS E
Number of cutting edges Z	4
Thread depth	60 mm
Thread Ø	20 mm
Tolerance class	ISO 2 6H
Shank Ø D _s	16 mm
Thread type	M
Coating	TiN
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	green
Series	HOLEX Pro Tap
Type of product	Tap