



## HOLEX Pro Tap machine tap HSS-E, TiN, M: M24



### Order data

Order number	132680 M24
GTIN	4062406373924
Item class	12I

### Description

#### Version:

**Spiral point with oil grooves.**

**Guide section with oil grooves**, but without chip flutes.

**HOLEX Pro Tap general-purpose tap.**

Sturdy design suitable for a wide spectrum of materials.

**Improved HSS-E tool material with low-friction TiN coating. Tolerance class: ISO 2 6H**

Thread type: M

Tool material: HSS E

Standard: DIN 376

Tolerance class: ISO 2 6H

Thread pitch: 3 mm

Overall length L: 160 mm

Shank  $\varnothing D_s$ : 18 mm

Shank square  $\square$ : 14.5 mm

Tapping hole  $\varnothing$ : 21 mm

### Technical description

Tapping hole $\varnothing$	21 mm
Thread size	M24
Tolerance class	ISO 2 6H
Tool material	HSS E
Shank square $\square$	14.5 mm
Number of clamping slots	4

Thread depth	72 mm
Thread type	M
Shank $\varnothing D_s$	18 mm
Thread pitch	3 mm
Overall length L	160 mm
Thread $\varnothing$	24 mm
Standard	DIN 376
Number of cutting edges Z	4
Coating	TiN
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	green
Series	HOLEX Pro Tap
Type of product	Tap