



HOLEX Pro Tap machine tap HSS-E, TiN, M: M30



Order data

| | |
|--------------|---------------|
| Order number | 132680 M30 |
| GTIN | 4062406373931 |
| Item class | 12I |

Description

Version:

Spiral point with oil grooves.

Guide section with oil grooves, but without chip flutes.

HOLEX Pro Tap general-purpose tap.

Sturdy design suitable for a wide spectrum of materials.

Improved HSS-E tool material with low-friction TiN coating. Tolerance class: ISO 2 6H

Thread type: M

Tool material: HSS E

Standard: DIN 376

Tolerance class: ISO 2 6H

Thread pitch: 3.5 mm

Overall length L: 180 mm

Shank $\varnothing D_s$: 22 mm

Shank square \square : 18 mm

Tapping hole \varnothing : 26.5 mm

Technical description

| | |
|--------------------------|--------|
| Thread type | M |
| Shank square \square | 18 mm |
| Thread \varnothing | 30 mm |
| Overall length L | 180 mm |
| Number of clamping slots | 4 |
| Thread depth | 90 mm |

| | |
|----------------------------------|-----------------------------------|
| Number of cutting edges Z | 4 |
| Tool material | HSS E |
| Tolerance class | ISO 2 6H |
| Standard | DIN 376 |
| Shank $\varnothing D_s$ | 22 mm |
| Thread size | M30 |
| Tapping hole \varnothing | 26.5 mm |
| Thread pitch | 3.5 mm |
| Coating | TiN |
| Flank angle | 60 degrees |
| Thread standard | DIN 13 |
| Taper lead form | B |
| Shank | Plain shank with h9 |
| Through-coolant | no |
| Application for type of drilling | up to 3×D for through holes |
| Cutting direction | right-hand |
| Type of threading tool | Machine tap for dynamic machining |
| Colour ring | green |
| Series | HOLEX Pro Tap |
| Type of product | Tap |