

**HOLEX Pro Tap machine tap HSS-E, TiN, M: M4****Order data**

Order number	132680 M4
GTIN	4062406373832
Item class	12I

**Description****Version:**

**Spiral point with oil grooves.**

**Guide section with oil grooves**, but without chip flutes.

**HOLEX Pro Tap general-purpose tap.**

Sturdy design suitable for a wide spectrum of materials.

**Improved HSS-E tool material with low-friction TiN coating. Tolerance class: ISO 2 6H**

Thread type: M

Tool material: HSS E

Standard: DIN 371

Tolerance class: ISO 2 6H

Thread pitch: 0.7 mm

Overall length L: 63 mm

Shank Ø D<sub>s</sub>: 4.5 mm

Shank square □: 3.4 mm

Tapping hole Ø: 3.3 mm

**Technical description**

Overall length L	63 mm
Shank Ø D <sub>s</sub>	4.5 mm
Number of cutting edges Z	3
Number of clamping slots	3
Tapping hole Ø	3.3 mm
Thread type	M

Thread depth	12 mm
Tool material	HSS E
Tolerance class	ISO 2 6H
Thread pitch	0.7 mm
Standard	DIN 371
Shank square <input type="checkbox"/>	3.4 mm
Thread size	M4
Thread Ø	4 mm
Coating	TiN
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	green
Series	HOLEX Pro Tap
Type of product	Tap