

**HOLEX Pro Tap machine tap HSS-E, TiN, M: M5****Order data**

Order number	132680 M5
GTIN	4062406373849
Item class	12I

Description**Version:**

Spiral point with oil grooves.

Guide section with oil grooves, but without chip flutes.

HOLEX Pro Tap general-purpose tap.

Sturdy design suitable for a wide spectrum of materials.

Improved HSS-E tool material with low-friction TiN coating. Tolerance class: ISO 2 6H

Thread type: M

Tool material: HSS E

Standard: DIN 371

Tolerance class: ISO 2 6H

Thread pitch: 0.8 mm

Overall length L: 70 mm

Shank Ø D_s: 6 mm

Shank square □: 4.9 mm

Tapping hole Ø: 4.2 mm

Technical description

Thread pitch	0.8 mm
Tool material	HSS E
Number of cutting edges Z	3
Thread depth	15 mm
Thread size	M5
Shank Ø D _s	6 mm

Number of clamping slots	3
Overall length L	70 mm
Thread Ø	5 mm
Standard	DIN 371
Tolerance class	ISO 2 6H
Thread type	M
Tapping hole Ø	4.2 mm
Shank square □	4.9 mm
Coating	TiN
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	green
Series	HOLEX Pro Tap
Type of product	Tap