HOLEX

HOLEX Pro Tap machine tap HSS-E, TiN, M: M8

Order data

Order number	132680 M8
GTIN	4062406373863
Item class	12I

Description

Version:
Spiral point with oil grooves.
Guide section with oil grooves, but without chip flutes.
HOLEX Pro Tap general-purpose tap.
Sturdy design suitable for a wide spectrum of materials.
Improved HSS-E tool material with **low-friction TiN coating. Tolerance class: ISO 2 6H**
Thread type: M
Tool material: HSS E
Standard: DIN 371
Tolerance class: ISO 2 6H
Thread pitch: 1.25 mm
Overall length L: 90 mm
Shank ∅ D_s: 8 mm
Shank square ☐: 6.2 mm
Tapping hole ∅: 6.8 mm

Technical description

Thread depth	24 mm
Tool material	HSS E
Standard	DIN 371
Thread pitch	1.25 mm
Number of cutting edges Z	3
Shank ∅ D_s	8 mm

Tolerance class	ISO 2 6H
Number of clamping slots	3
Shank square ☐	6.2 mm
Thread size	M8
Thread ∅	8 mm
Thread type	M
Tapping hole ∅	6.8 mm
Overall length L	90 mm
Coating	TiN
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	green
Series	HOLEX Pro Tap
Type of product	Tap