

Garant
Machine tap, nitrided, M: 10X1,25

Order data

Order number	132880 10X1,25
GTIN	4062406087883
Item class	11H

Description
Advantage:

Dry machining of cast iron – cooling lubricant not necessary. Particularly wear-resistant due to nitrided surfaces.

Note:

with 4 cutters.

Thread type: MF

Tool material: HSS E

Standard: DIN 374

Tolerance class: ISO 2X 6HX

Thread pitch: 1.25 mm

Overall length L: 90 mm

Shank \varnothing D_s: 7 mm

Shank square □: 5.5 mm

Tapping hole \varnothing : 8.8 mm

Technical description

Overall length L	90 mm
Standard	DIN 374
Thread type	MF
Number of clamping slots	4
Number of cutting edges Z	4
Tapping hole \varnothing	8.8 mm
Thread \varnothing	10 mm

Thread depth	30 mm
Thread pitch	1.25 mm
Tool material	HSS E
Tolerance class	ISO 2X 6HX
Shank $\varnothing D_s$	7 mm
Shank square \square	5.5 mm
Thread size	M10 \times 1.25
Coating	nitrided
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3 \times D for blind holes and through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	white
Type of product	Tap