

**Garant**
**GARANT Master Tap machine tap HSS-E-PM, ALTiX, MF: 10X0,75**

**Order data**

Order number	132905 10X0,75
GTIN	4062406208479
Item class	11I

**Description**
**Version:**

**GARANT Master Tap Universal taps**, designed for use in a wide spectrum of materials with high process reliability.

- **HSS-E-PM tool material for maximum wear resistance.**
- **Reduced coefficient of friction due to the new high-performance coating.**
- **Special geometry for optimum swarf evacuation.**

Thread type: MF

Tool material: HSS E PM

Standard: DIN 374

Tolerance class: ISO 2X 6HX

Thread pitch: 0.75 mm

Overall length L: 90 mm

Shank  $\varnothing$  D<sub>s</sub>: 7 mm

Shank square □: 5.5 mm

Tapping hole  $\varnothing$ : 9.25 mm

**Technical description**

Number of clamping slots	3
Thread depth	30 mm
Tool material	HSS E PM
Thread pitch	0.75 mm
Number of cutting edges Z	3
Tapping hole $\varnothing$	9.25 mm

Tolerance class	ISO 2X 6HX
Shank $\varnothing D_s$	7 mm
Thread type	MF
Shank square $\square$	5.5 mm
Thread $\varnothing$	10 mm
Overall length L	90 mm
Standard	DIN 374
Thread size	M10 $\times$ 0.75
Coating	AlTiX
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3 $\times$ D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	green
Series	GARANT Master Tap
Type of product	Tap