

Garant
GARANT Master Tap machine tap extra long HSS-E-PM, ALTiX, MF: 10X1

Order data

Order number	132907 10X1
GTIN	4062406208530
Item class	11I

Description
Version:

GARANT Master Tap Universal taps, designed for use in a wide spectrum of materials with high process reliability.

- **HSS-E-PM tool material for maximum wear resistance.**
- **Reduced coefficient of friction due to the new high-performance coating.**
- **Special geometry for optimum swarf evacuation.**

With extra-long shank

Advantage:

Designed for tapping threads where access is difficult.

Thread type: MF

Tool material: HSS E PM

Standard: Manufacturer's standard

Tolerance class: ISO 2X 6HX

Thread pitch: 1 mm

Overall length L: 180 mm

Shank \varnothing D_s: 7 mm

Shank square □: 5.5 mm

Tapping hole \varnothing : 9 mm

Technical description

Tapping hole \varnothing	9 mm
Tolerance class	ISO 2X 6HX
Overall length L	180 mm
Thread type	MF
Tool material	HSS E PM

Shank square □	5.5 mm
Thread pitch	1 mm
Thread size	M10×1
Thread depth	30 mm
Thread Ø	10 mm
Standard	Manufacturer's standard
Shank Ø D _s	7 mm
Coating	AlTiX
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	green
Series	GARANT Master Tap
Type of product	Tap