



## HOLEX Pro Tap machine tap HSS-E, TiN, MF: 10X1,25



### Order data

Order number	132925 10X1,25
GTIN	4062406374013
Item class	12I

### Description

#### Version:

**HOLEX Pro Tap general-purpose tap.** Sturdy design suitable for a wide spectrum of materials.  
**Improved HSS-E tool material with low-friction TiN coating.**

Thread type: MF

Tool material: HSS E

Standard: DIN 374

Tolerance class: ISO 2 6H

Thread pitch: 1.25 mm

Overall length L: 100 mm

Shank  $\varnothing D_s$ : 7 mm

Shank square  $\square$ : 5.5 mm

Tapping hole  $\varnothing$ : 8.8 mm

### Technical description

Thread depth	30 mm
Tapping hole $\varnothing$	8.8 mm
Standard	DIN 374
Thread type	MF
Overall length L	100 mm
Tolerance class	ISO 2 6H
Shank $\varnothing D_s$	7 mm
Number of clamping slots	3

Number of cutting edges Z	3
Shank square □	5.5 mm
Thread Ø	10 mm
Tool material	HSS E
Thread pitch	1.25 mm
Thread size	M10×1.25
Coating	TiN
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	green
Series	HOLEX Pro Tap
Type of product	Tap