



## HOLEX Pro Tap machine tap HSS-E, TiN, MF: 12X1



### Order data

Order number	132925 12X1
GTIN	4062406374020
Item class	12I

### Description

#### Version:

**HOLEX Pro Tap general-purpose tap.** Sturdy design suitable for a wide spectrum of materials.  
**Improved HSS-E tool material with low-friction TiN coating.**

Thread type: MF

Tool material: HSS E

Standard: DIN 374

Tolerance class: ISO 2 6H

Thread pitch: 1 mm

Overall length L: 100 mm

Shank  $\varnothing D_s$ : 9 mm

Shank square  $\square$ : 7 mm

Tapping hole  $\varnothing$ : 11 mm

### Technical description

Number of cutting edges Z	4
Standard	DIN 374
Thread depth	36 mm
Thread type	MF
Tolerance class	ISO 2 6H
Shank $\varnothing D_s$	9 mm
Number of clamping slots	4
Thread size	M12x1

Thread Ø	12 mm
Shank square □	7 mm
Overall length L	100 mm
Thread pitch	1 mm
Tool material	HSS E
Tapping hole Ø	11 mm
Coating	TiN
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	green
Series	HOLEX Pro Tap
Type of product	Tap