



## HOLEX Pro Tap machine tap HSS-E, TiN, MF: 18X1,5



### Order data

Order number	132925 18X1,5
GTIN	4062406374075
Item class	12I

### Description

#### Version:

**HOLEX Pro Tap general-purpose tap.** Sturdy design suitable for a wide spectrum of materials.  
**Improved HSS-E tool material with low-friction TiN coating.**

Thread type: MF

Tool material: HSS E

Standard: DIN 374

Tolerance class: ISO 2 6H

Thread pitch: 1.5 mm

Overall length L: 110 mm

Shank  $\varnothing$  D<sub>s</sub>: 14 mm

Shank square □: 11 mm

Tapping hole  $\varnothing$ : 17 mm

### Technical description

Number of cutting edges Z	4
Standard	DIN 374
Thread size	M18x1.5
Thread pitch	1.5 mm
Shank $\varnothing$ D <sub>s</sub>	14 mm
Shank square □	11 mm
Tapping hole $\varnothing$	17 mm
Tolerance class	ISO 2 6H

Overall length L	110 mm
Thread Ø	18 mm
Number of clamping slots	4
Thread depth	54 mm
Tool material	HSS E
Thread type	MF
Coating	TiN
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	green
Series	HOLEX Pro Tap
Type of product	Tap