

**HOLEX Pro Tap machine tap HSS-E, TiN, MF: 20X1,5****Order data**

Order number	132925 20X1,5
GTIN	4062406374082
Item class	12I

Description**Version:**

HOLEX Pro Tap general-purpose tap. Sturdy design suitable for a wide spectrum of materials.
Improved HSS-E tool material with low-friction TiN coating.

Thread type: MF

Tool material: HSS E

Standard: DIN 374

Tolerance class: ISO 2 6H

Thread pitch: 1.5 mm

Overall length L: 125 mm

Shank Ø D_s: 16 mm

Shank square □: 12 mm

Tapping hole Ø: 18.5 mm

Technical description

Tool material	HSS E
Thread pitch	1.5 mm
Shank Ø D _s	16 mm
Number of cutting edges Z	4
Tapping hole Ø	18.5 mm
Standard	DIN 374
Thread Ø	20 mm
Number of clamping slots	4

Thread size	M20×1.5
Overall length L	125 mm
Thread depth	60 mm
Tolerance class	ISO 2 6H
Thread type	MF
Shank square ☐	12 mm
Coating	TiN
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	green
Series	HOLEX Pro Tap
Type of product	Tap