

**HOLEX Pro Tap machine tap HSS-E, TiN, MF: 5X0,5****Order data**

Order number	132925 5X0,5
GTIN	4062406373955
Item class	12I

Description**Version:**

HOLEX Pro Tap general-purpose tap. Sturdy design suitable for a wide spectrum of materials.
Improved HSS-E tool material with low-friction TiN coating.

Thread type: MF

Tool material: HSS E

Standard: DIN 374

Tolerance class: ISO 2 6H

Thread pitch: 0.5 mm

Overall length L: 70 mm

Shank Ø D_s: 3.5 mm

Shank square □: 2.7 mm

Tapping hole Ø: 4.5 mm

Technical description

Standard	DIN 374
Thread depth	15 mm
Tapping hole Ø	4.5 mm
Number of clamping slots	3
Thread size	M5×0.5
Thread pitch	0.5 mm
Thread Ø	5 mm
Tolerance class	ISO 2 6H

Number of cutting edges Z	3
Shank square □	2.7 mm
Shank Ø D _s	3.5 mm
Overall length L	70 mm
Thread type	MF
Tool material	HSS E
Coating	TiN
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	green
Series	HOLEX Pro Tap
Type of product	Tap